

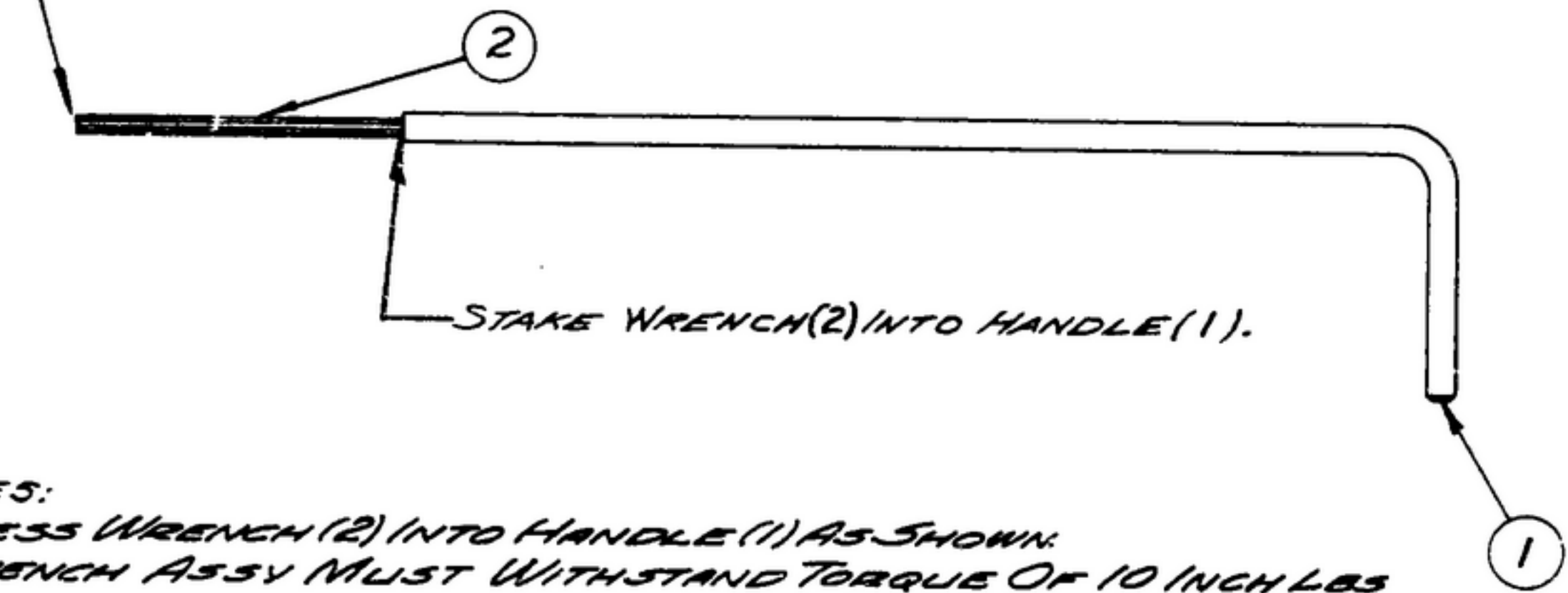
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REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL

GRIND OFF END IF NECESSARY TO PRODUCE PERFECT SPLINE



NOTES:
 1. PRESS WRENCH (2) INTO HANDLE (1) AS SHOWN.
 2. WRENCH ASSY MUST WITHSTAND TORQUE OF 10 INCH LBS WITHOUT SLIPPING.

COLLINS PART NO.	ITEM	REQD	PART NO.	DESCRIPTION	MATL	MATL SPSC	NOTES
558-0109-002	2	1	SM-B-249197	WRENCH			
558-0461-002	1	1	SM-B-249109	HANDLE			

LIST OF MATERIAL COLLINS PART NO. 558-0466-002

COLLINS NO.	QTY	NEXT ASSY	USED ON
558-0001-004	1	SM-D-248776	SG-DL-248775

DRAWN: *Hamer*
 CHECKED: *Rlan*
 APPROVED: _____

UNLESS OTHERWISE SPECIFIED:
 DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.008
 FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64
 MACHINED ANGLES MAY VARY ±.1°
 SHEARED ANGLES MAY VARY ±.25°
 BROKEN ANGLES MAY VARY ±.1°
 ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING.
 ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.

COLLINS RADIO CO.
 CEDAR RAPIDS, IOWA
 14214-FH-51-93

SIGNAL CORPS
 REVIEWED: *PME*
 APPROVED: *HLV*
PME

DATE: *15 DEC 55* SCALE: *1/1*

DEPARTMENT OF THE ARMY
 SIGNAL CORPS ENGINEERING
 LABORATORIES
 FORT MONMOUTH NEW JERSEY

SM-B-249114